COVER-ALL™
BUILDING SYSTEMS

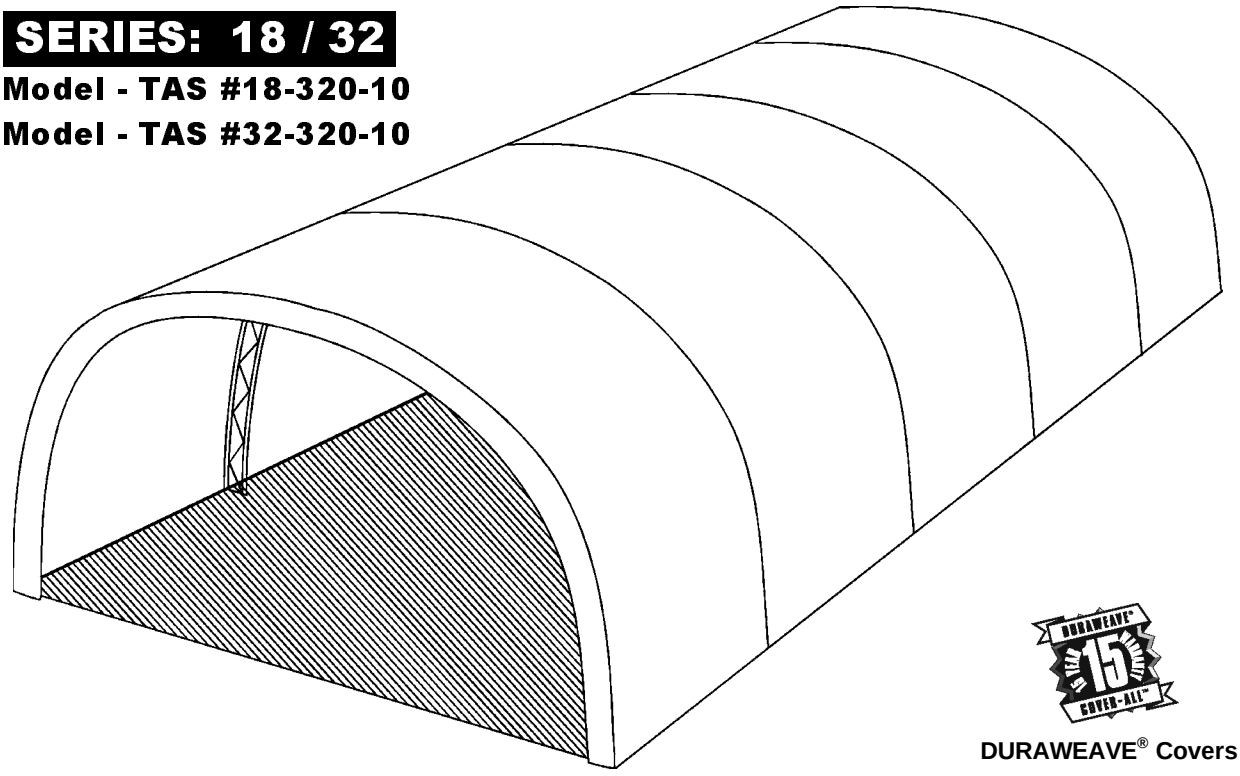
Owner's Manual
 # 183.6

SUPERCEDES – 183.5

TAS GROUND MOUNT
Owner's Manual
TRUSS ARCH STRUCTURE

SERIES: 18 / 32

Model - TAS #18-320-10
Model - TAS #32-320-10



DURAWEAVE® Covers

Gatorshield® ViperSteel™
EXCLUSIVE TO COVER-ALL™

WinchLoc™ Fastening System

INCLUDES

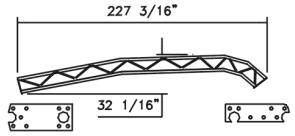
FOUNDATION
FRAMEWORK
COVER

ESS END ENCLOSURES AND DURATRAC DOORS ARE SHIPPED WITH THEIR OWN MANUALS.

ITEM 810040

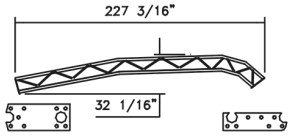
Building Components

99.18#



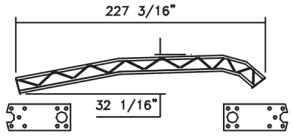
BASE END TRUSS LEFT
TAS 18' 300410

99.18#



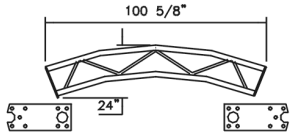
BASE END TRUSS RIGHT
TAS 18' 300420

101.66#



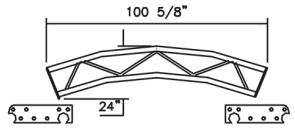
BASE TRUSS COMMON
TAS 18' 300430

53.79#



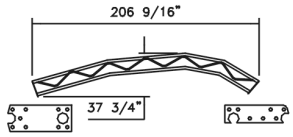
CENTER TRUSS COMMON
TAS 18' 300440

48.83#



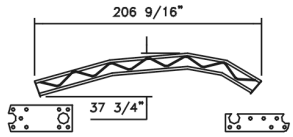
CENTER END TRUSS
TAS 18' 300450

97.91#



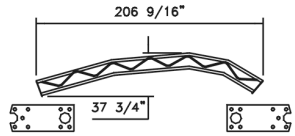
BASE END TRUSS LEFT
TAS 32' 300612

97.91#



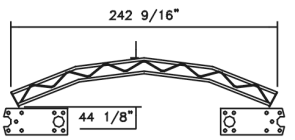
BASE END TRUSS RIGHT
TAS 32' 300622

100.39#



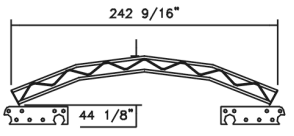
BASE TRUSS COMMON
TAS 32' 300632

115.58#

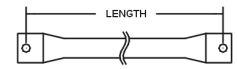


CENTER TRUSS COMMON
TAS 32' / 42' 300640

110.62#

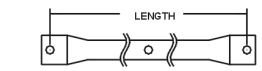


CENTER END TRUSS 32'
COMMON END TRUSS 42' 300650



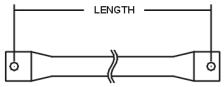
PAI2.375 - 12C	11'- 7"	23.84 #
PAI2.375 - 11C	10'- 7"	21.81

PURLIN – 2 HOLE
2 3/8 ø – 14 GA



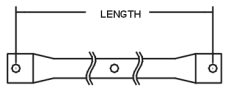
PA2.375 - 12C	11'- 8 1/4"	23.84 #
PA2.375 - 11C	10'- 8 3/16"	21.81

PURLIN – 3 HOLE
2 3/8 ø – 14 GA



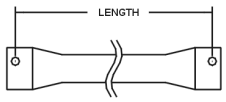
PAI1.66 - 10C	9'- 7"	13.61 #
PAI1.66 - 9C	8'- 7"	12.21
PAI1.66 - 8C	7'- 7"	10.81
PAI1.66 - 7C	6'- 7"	9.41
PAI1.66 - 6C	5'- 7"	8.01
PAI1.66 - 5C	4'- 7"	6.61

PURLIN – 2 HOLE
1.66"ø – 14 GA



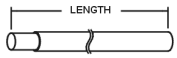
PA1.66 - 10C	9'- 8 3/4"	13.75 #
PA1.66 - 9C	8'- 8 1/4"	12.35
PA1.66 - 8C	7'- 8 5/16"	10.96
PA1.66 - 7C	6'- 8 3/8"	9.57
PA1.66 - 6C	5'- 8 3/8"	8.17
PA1.66 - 5C	4'- 8 5/16"	6.76

PURLIN – 3 HOLE
1.66"ø – 14 GA



PA2.375 - 12C	11'- 8"	24.01#
PA2.375 - 11C	10'- 8"	21.98
PA2.375 - 10C	9'- 8"	19.94
PA2.375 - 9C	8'- 8"	17.91
PA2.375 - 8C	7'- 8"	15.88
PA2.375 - 7C	6'- 8"	13.84
PA2.375 - 6C	5'- 8"	11.81
PA2.375 - 5C	4'- 8"	9.78

PURLIN – RIDGE
2 3/8"ø – 14 GA



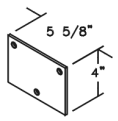
FT2.375-245S	245"	41.52 #
FT2.375-148S	148"	25.08
FT2.375-124S	124"	21.01

FASTENING TUBE
2 3/8"ø – 14 GA

FT2.875-245S	245"	50.58 #
FT2.875-148S	148"	30.55
FT2.875-124S	124"	23.60

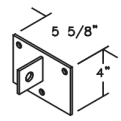
FASTENING TUBE
2 7/8"ø – 14 GA

1.20#



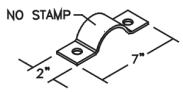
TAS WEB PLATE
3/16" PLATE 310620

1.45#



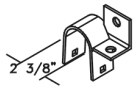
TAS TAB WEB PLATE
ASSEMBLY 310820

0.85 #



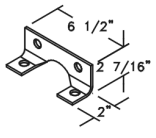
TAS PURLIN BRACKET
3/16" PLATE (2 3/8" ø PIPE) 310860

1.33#



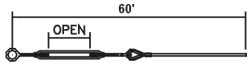
TAS SADDLE BRACKET w/ TAB
ASSEMBLY 310850

0.88#



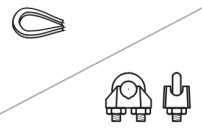
TAS PURLIN BRIDGE PLATE
3/16" PLATE 310840

#



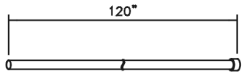
TAS CROSS CABLE - 60'
3/16" CABLE ASS'Y **804810**

CABLE THIMBLE - 3/16" **804840**



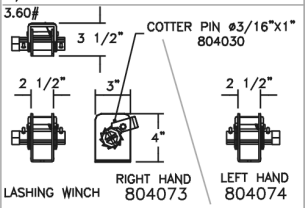
CABLE CLAMP - 3/16" **804850**

.



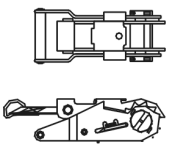
PVC TUBE
3/4ø 900290

3.60#



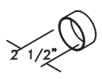
LASHING WINCH RIGHT HAND 804073 LEFT HAND 804074

0.94#

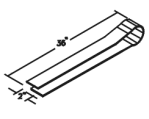


RATCHET c/w D-RINGS 321020

0.05#



FASTENING TUBE END PLUG
2 3/8"ø PLASTIC 804190



TBS TIE DOWN STRAP
6' LONG 350072

COVER-ALL
BUILDING SYSTEMS™

IMPORTANT – READ MANUAL FIRST

Improper Site Preparation, Assembly and Maintenance may invalidate warranty and cause unnecessary and costly mistakes. If you have any questions contact your local dealer.

MAINTENANCE SCHEDULE

Failure to comply with this maintenance schedule will invalidate the warranty.

A. INSTALLATION ADJUSTMENT

1. The cover of your Cover-All™ building may relax after installation. It is important to keep the cover tight to prevent wear and ensure a long life. Use a torque wrench to adjust winch tension on the *inside winches only* 25 – 35 ft. lbs. **Do not exceed 35 ft. lbs.** Tighten the end winches until the fastening pipe is level. Retighten end flaps.

NOTE: ***Building covers installed during cooler weather tend to relax more than covers installed during warmer weather. If your cover was installed in cooler weather recheck its tightness on the first available warm sunny day.***

B. INSTALLATION INSPECTION - 1 WEEK

1. Lashing Winches - ensure the straps are secure and the cover is tight. Check tension on winches with a torque wrench 25 – 35 ft. lbs. **Do not exceed 35 ft. lbs.**
2. Belting - check for premature belting wear and ensure tightness.
3. End Flaps - ensure the flaps remain tight and securely fastened.
4. Steel - Seal all surface penetration marks with a sealant or high zinc content paint.

C. QUARTERLY MAINTENANCE

1. Repeat above “INSTALLATION INSPECTION - 1 WEEK” a minimum of 4 times per year.

D. GENERAL

1. **Fabric** - Clean with water and non-abrasive soap. Do not use solvents or chemicals.
2. **Snowfall** - Snow accumulating on the cover could indicate that the cover needs re-tensioning. Remove snow and check tension immediately or damage may occur. Remove any ground snow that threatens to put lateral force on the fabric or structure.

E. ACCIDENTAL DAMAGE

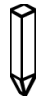
Fabric: Sharp objects can puncture and damage the DURAWEAVE® fabric. Do not attempt to seal or repair with conventional materials. Call your local Cover-All™ representative. He can assess the damage and facilitate replacement or provide a heat-weld service if the fabric is repairable.

Damage under 4”: A gel tape is available from your local representative for temporary repair of fabric damage under 4”. A heat-weld repair should be scheduled as soon as possible.

Structure: Report and document any damage to the steel structure, components or foundation immediately. Have your local Cover-All™ representative inspect the damage and provide a comprehensive evaluation. Perform any temporary or emergency repairs as determined. Replace or repair damaged components as determined.

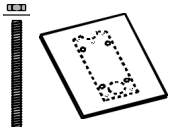
REQUIRED EQUIPMENT AND MATERIALS

EQUIPMENT FOR GENERAL INSTALLATION

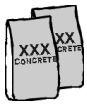

1. String and string level for alignment.
2. Stakes and tape to mark pile locations.
3. 2 to 4 lengths of rope 75' or longer.
4. Movable scaffolding or platform lift.
5. Temporary bracing material such as 2" x 6" x 16' pieces of dimensional lumber or rope.
6. Torque wrench.
7. Hacksaw
8. **Optional** – A transit (available from a local rental store), impact wrench.


EQUIPMENT REQUIRED FOR CONCRETE PILE INSTALLATION



1. Plywood templates (one for each pile) to position anchor bolts.
   See B3, Page 7.
2. 5/8” anchor bolts (minimum 18” long) and nuts. Four (4) for each pile.
3. Equipment to suitably drill an 18 - 20 inch hole to a depth of 6 feet in the ground.
4. Concrete (recommended concrete specifications: Type 50, 3000 psi or 25 MPa).
   Note: A 20" hole 6' deep requires 1/2 yard.
5. #6 (20 M) rebar, 6' long. Four (4) pieces for each pile.
6. #3 (10 M) circular ties (7 required for each 6' pile).
7. Sonotubes (forms) for each pile. Minimum 18" diameter.



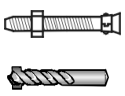



NOTE: ***Materials specified are for mounting the building on ground level piles with trusses 10' on center. If you are installing on taller piles check with a geotechnical engineer for the recommended pile specifications.***

MATERIAL REQUIRED FOR CONCRETE PAD INSTALLATION

Concrete pads must be one (1) foot wider and one (1) foot longer than the building's dimensions to ensure proper anchor support. See Page 8.

Eg. 18' (w) x 40' (l) requires a 19' x 41' outside dimension pad.

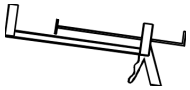



1. 5/8" x 4" wedge anchor bolts - 4 per base plate.
2. 5/8" masonry bit.
3. Drill.

EQUIPMENT FOR GROUND INSTALLATION - *SERIES 18 ONLY*


1. Sledge hammer.
2. 4 foot pry bar.

EQUIPMENT FOR BUILDINGS OVER 140'



1. Caulking gun

COVER-ALL BUILDING SYSTEMS™ IS NOT RESPONSIBLE FOR ANY DAMAGES WHICH MAY OCCUR DURING INSTALLATION.

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MAINTENANCE RECOMMENDATIONS - Corrosive Environments ....Back Cover

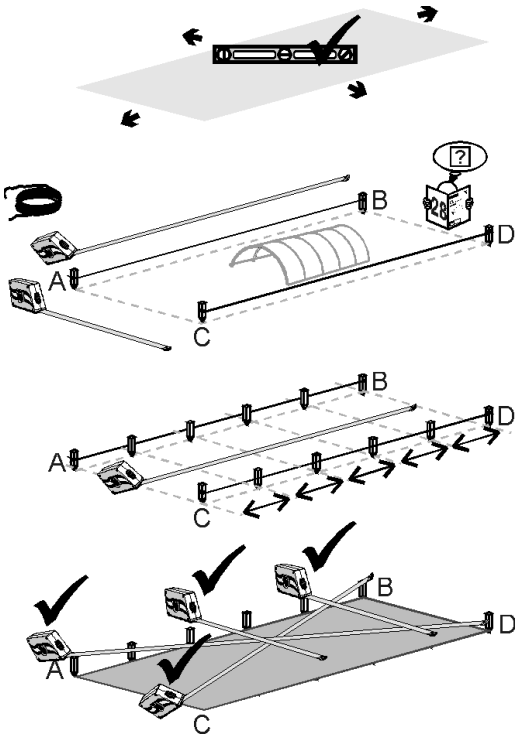
NOTE

COVER-ALL BUILDING SYSTEMS™ IS NOT RESPONSIBLE FOR FOUNDATION DESIGN OR INSTALLATION.

Please consult with a qualified engineer for soil conditions in your area. The foundation suggestions below are acceptable for soil conditions given a soil capacity of 125(2500) End Bearing kPa(psf); 20(400) Skin Friction kPa(psf).

A - SITE PREPARATION / FOUNDATION

1. Start with a level site.
2. Stake out the location of the corner piles A, B, C and D. Use an accepted method to make the foundation straight and square. *See Squaring A Foundation (Page 25) for assistance.*
3. String a line from A to B and from C to D.
4. With a measuring tape attached to stake A & C, measure and stake the pile intervals along the length of the building using a **running measurement.**
   Eg. 5' centers - 5', 10', 15' etc.
5. Check linear measurements by measuring the distance between each stake. Distance should be equal. Check the square of the foundation by measuring diagonally. Diagonal measurements should be equal. Continue to check the width and diagonal measurements the entire length of the building.



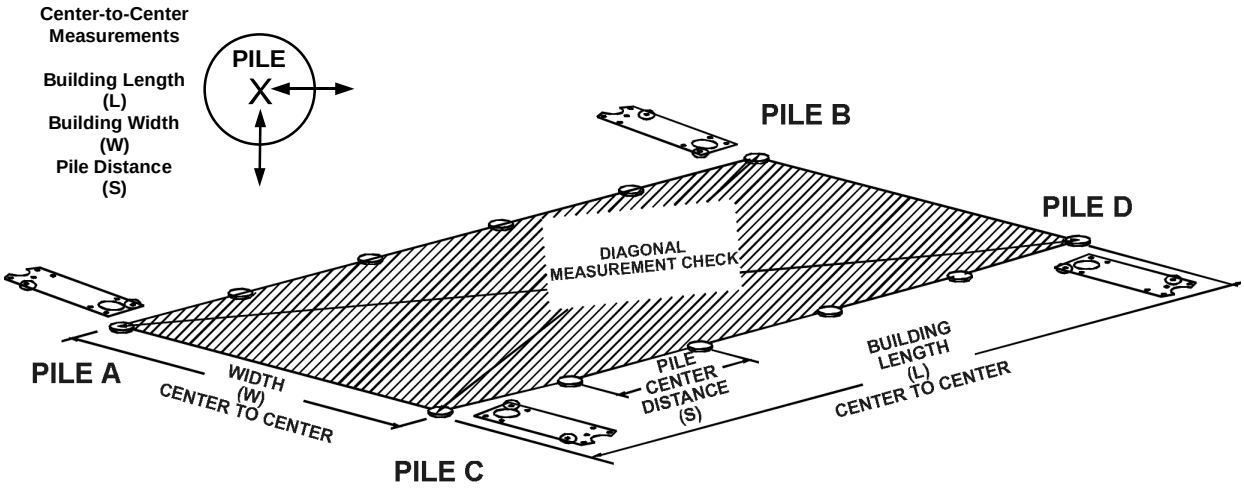
NOTE: ***Buildings over 140' in length have more than one cover. Even with this feature, the foundation continues as a running measurement for the entire length of the building.***

B - INSTALLATION OF PILES

B1. DRILL HOLES.

1. Drill an 18" -20" hole a minimum of 6' deep at each stake. (Ensure that a qualified operator is running the auger) *Your soil and frost conditions may warrant a larger or deeper pile - check with a qualified engineer before drilling.*
2. After the holes are drilled, check once more to ensure that the holes are placed correctly, verifying all measurements. If some holes are out of line, you may have to widen them to maintain pile alignment.

SERIES 18 / 32



SERIES 18

(W) WIDTH = 17' 0"

(S) PILE CENTERS = 10' 0"

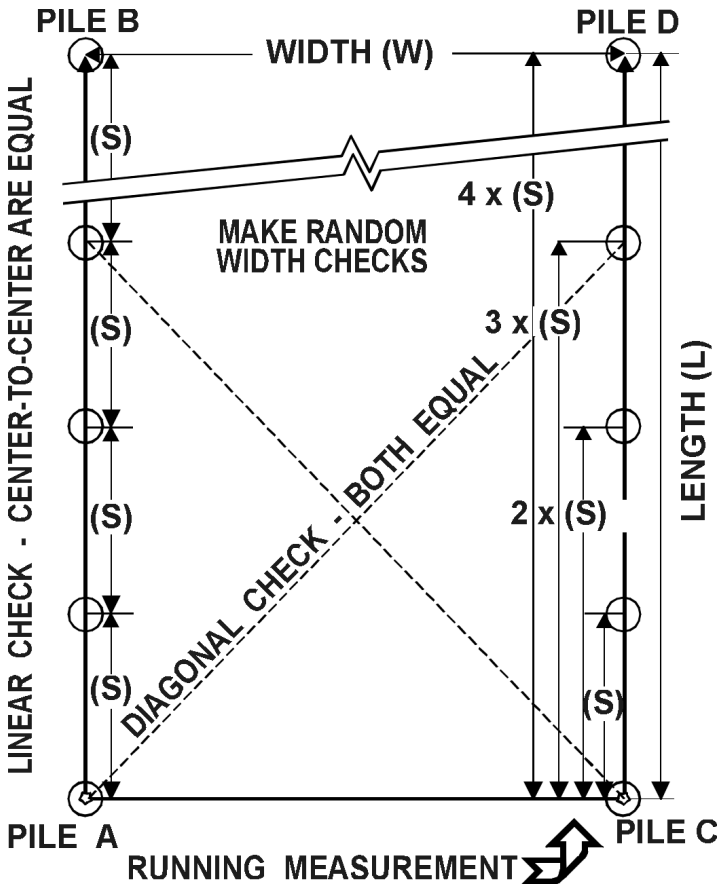
SERIES 32

(W) WIDTH = 31' 0"

(S) PILE CENTERS = 10' 0"

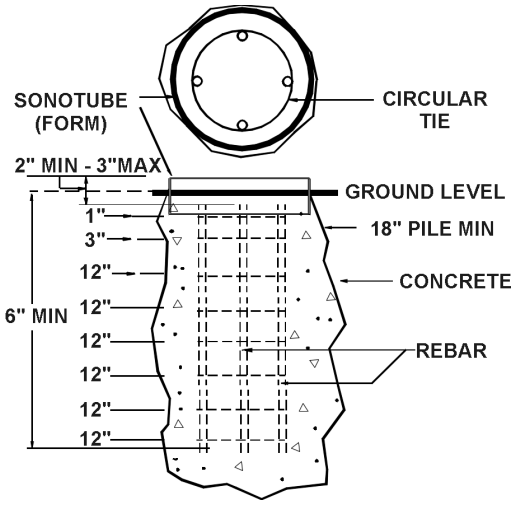
RUNNING MEASUREMENTS

(S) PILE CENTERS = 10'
10', 20', 30', 40', 50' etc.



ALL MEASUREMENTS ARE *CENTER-TO-CENTER*

B2. REBAR AND FORMS.



A 6' pile requires eight (8) #3 circular ties.

1. The circular ties should be placed as follows:
   1st tie - 1" from the top end of the rebar.
   2nd tie - 3" on center below the first tie.
   3rd tie - 12" on center below the 2nd tie.
   4th to 8th - 10th ties - every 12" on center.

2. Place rebar and sonotubes (forms) in each hole and restring the lines.

3. Use an accepted method to set the top edge of the sonotubes (forms) to the height of the level line. *Do not exceed 6" above ground level. Use a surveyors level if one is available.*

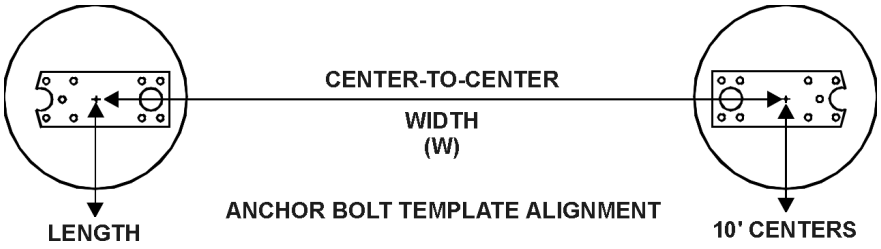
4. Center the rebar, set the height of the rebar, and secure in position.

NOTE: ***Top of rebar must be a minimum of 2" and a maximum of 3" below the top edge of the form (level line). The first tie should be 3" below the top edge of the form.***

B3. INSTALLING THE ANCHOR BOLTS.

1. Using the information on the back cover, make plywood templates of the truss base.

2. Using the plywood templates, install the anchor bolts in the piles*.* Leave 2" of bolt exposed above the concrete surface*.* Protect exposed threads from concrete. *Make sure center-to-center measurements are maintained.*

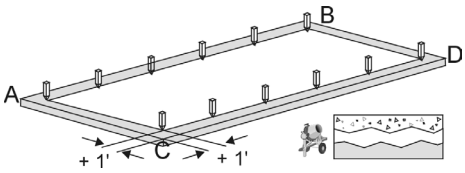


B4. POUR THE CONCRETE PILES.

1. Pour the concrete level in the sonotubes (forms) using proper concrete pouring techniques. *It is important to tamp or vibrate the concrete in order to get rid of any air pockets.*

C - INSTALLATION ON CONCRETE PAD

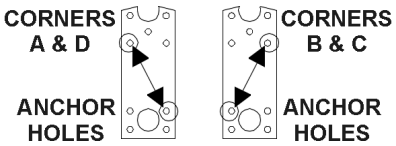
1. Pad must be 1’ longer and 1’ wider than building dimensions.
2. Install the anchor bolts as described in B3 when pouring the concrete pad ***or*** after the pad has cured install 5/8” x 4” wedge anchor bolts (*not supplied*).



D - INSTALLATION ON GROUND - *SERIES 18 ONLY*

BASE REQUIREMENTS: Medium dense sandy gravel, very stiff to hard silts and clays. The geological soil classification is glacial till; hardpan; marls.
Contact a qualified engineer for soil conditions in your area.

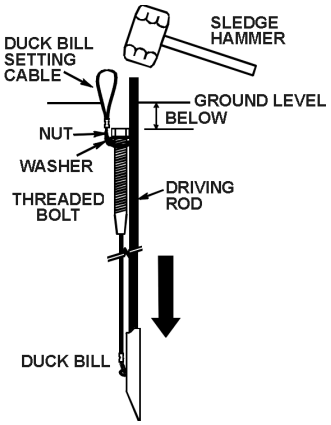
1. Select and stake out building site as outlined in Section A, (Page 5) steps 1 through 5. (Refer to diagram Page 6)



2. Place a template at corner A so it is centered and square to the string and tape marker.

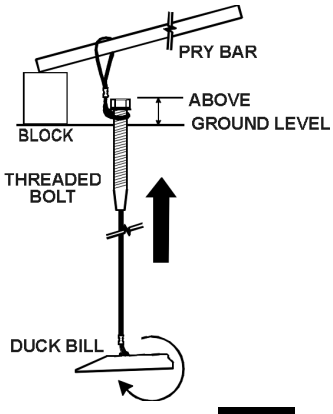
3. Mark the location of the anchor holes according to the diagrams on this page. **The corner duck bill anchors <u>must</u> use the indicated holes to allow proper lashing winch mounting and tightening.**

4. To install a duck bill anchor, place the small end of the duck bill setting cable over the threaded bolt of a duck bill anchor and secure with a washer and nut until the nut is flush with the end of the bolt.



5. Place the duck bill on the end of the driving rod and using the sledge hammer, drive the anchor straight down at one anchor hole location until the top of the bolt is 2” **below** ground level. Remove the driving rod.

6. Insert a pry bar into the exposed loop of the duck bill setting cable and pull up until the top of the bolt is 2” **above** ground level. You may want to use a block of wood as a fulcrum. ***Do <u>not</u> use the driving rod as a pry bar.***



NOTE: The duck bill anchor normally requires 4” of travel. Distance may vary in different soil conditions.

7. Remove the nut, washer and duck bill setting cable.

8. Repeat the installation procedure at each corner and each arch base location. (2 anchors per base)

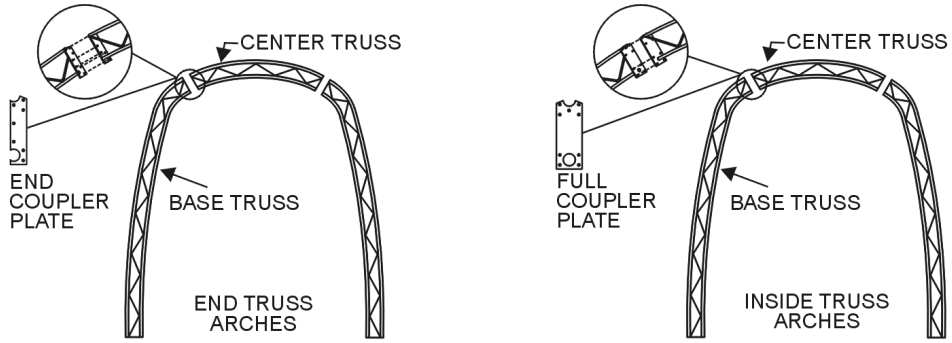
Hint: Inside arch anchor holes can be either the A-D or B-C pattern. A consistent pattern will simplify the winch mounting procedure.

E - PREPARING TO ERECT THE STEEL FRAMEWORK

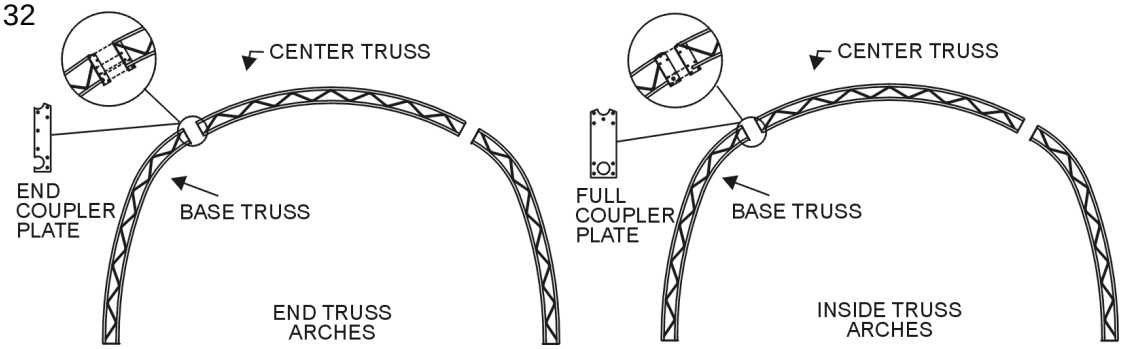
E1. IDENTIFY AND LAYOUT ARCH TRUSSES.

1. Identify and separate the inside trusses from the end trusses. End trusses have a 1/2 (one-half) coupler plate. Inside trusses have a full coupler plate.

SERIES 18



SERIES 32

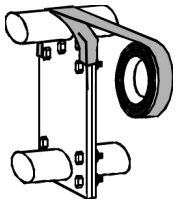


E2. CONNECT (BOLT) TRUSSES TOGETHER.

1. Bolt together all trusses using 5/8" x 2" bolts. **Install all bolts and tighten securely.**

Hint: Determine which FULL coupler plates will have 3-hole purlins attached. It is not necessary to tighten the purlin bolts on these plates until after the purlins are installed.

Eg. An 80' building requires nine (9) complete arches: - Two (2) outside arches with 1/2 plate couplers: - Seven (7) inside arches with full plate couplers.

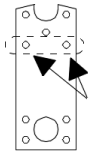


WARNING: All 1/2 coupler plates must have all bolts installed and tightened when lifting arch into position or damage may occur.

2. **DUCT TAPE ALL COUPLER PLATES of the trusses generously** to ensure that there are no jagged or sharp edges on which the cover may catch when being pulled over.

E3. GROUND MOUNTED - SERIES 18 ONLY.

1. Fasten a lashing winch to every base using a 5/8" x 2" bolt & nut. The winch release faces the inside of the building. ***REMEMBER* the duck bill anchor pattern** used in installing the anchors (Section D). Don't fasten the lashing winch in a hole that will be occupied by the anchor.

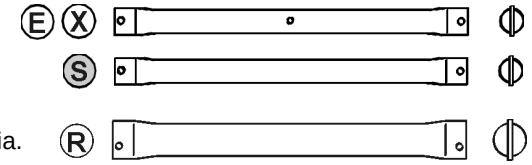


E4. IDENTIFY PURLINS AND MOUNTING BRACKETS.

3-Hole X-Purlin -116 1/4" long (hole center-to-center) 1.66" dia.

2-Hole S-Purlin - 115" long (hole center-to-center) 1.66" dia.

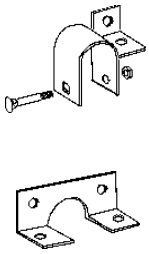
2-Hole Ridge R-Purlin -116" long (hole center-to-center) 2.375" dia.



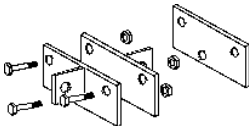
Saddle Bracket w/tab - attaches to the lower tube of the arch using one 7/16" x 3 1/2" carriage bolt/nut.

Purlin Bracket - installed in pairs, attach to the lower tube of the inside arches using two 5/8" x 2" bolts/nuts.

Purlin Bridge Plate - attaches to the top of the purlin brackets where 3-hole X-purlins are required



Tab Web Plate / Web Plate– attach to the truss webbing where 3-hole X-purlins and 2-hole R-purlins are required using three 3/8" x 2" bolts/nuts.

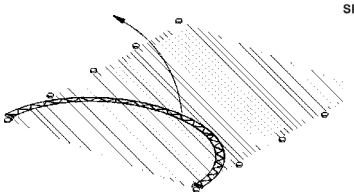


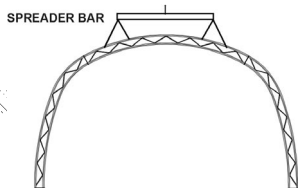
F - ERECTING THE STEEL FRAMEWORK

REMEMBER: ***GROUND MOUNT SERIES 18 – LASHING WINCHES <u>MUST</u> BE INSTALLED BEFORE ERECTION. See Section E3, Page 9***

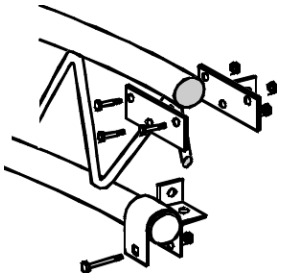
F1. HOIST *END* ARCH INTO POSITION.

1. Place one end arch (1/2 coupler plates) into position with the base of the arch pointing outward.





2. Attach web plates and tab web plates using 3/8" x 2" bolts/nuts as required. Attach saddle brackets w/ tabs using one 7/16" x 2 1/2" carriage bolt/nut as required. See Pages 11 & 12 for purlin locations.



NOTE: ***Use extreme caution when lifting arches. ALWAYS use a spreader bar.***

2. Elevate the truss into its upright position and secure on the corner anchor bolts with nuts. **Do not tighten nuts fully.**

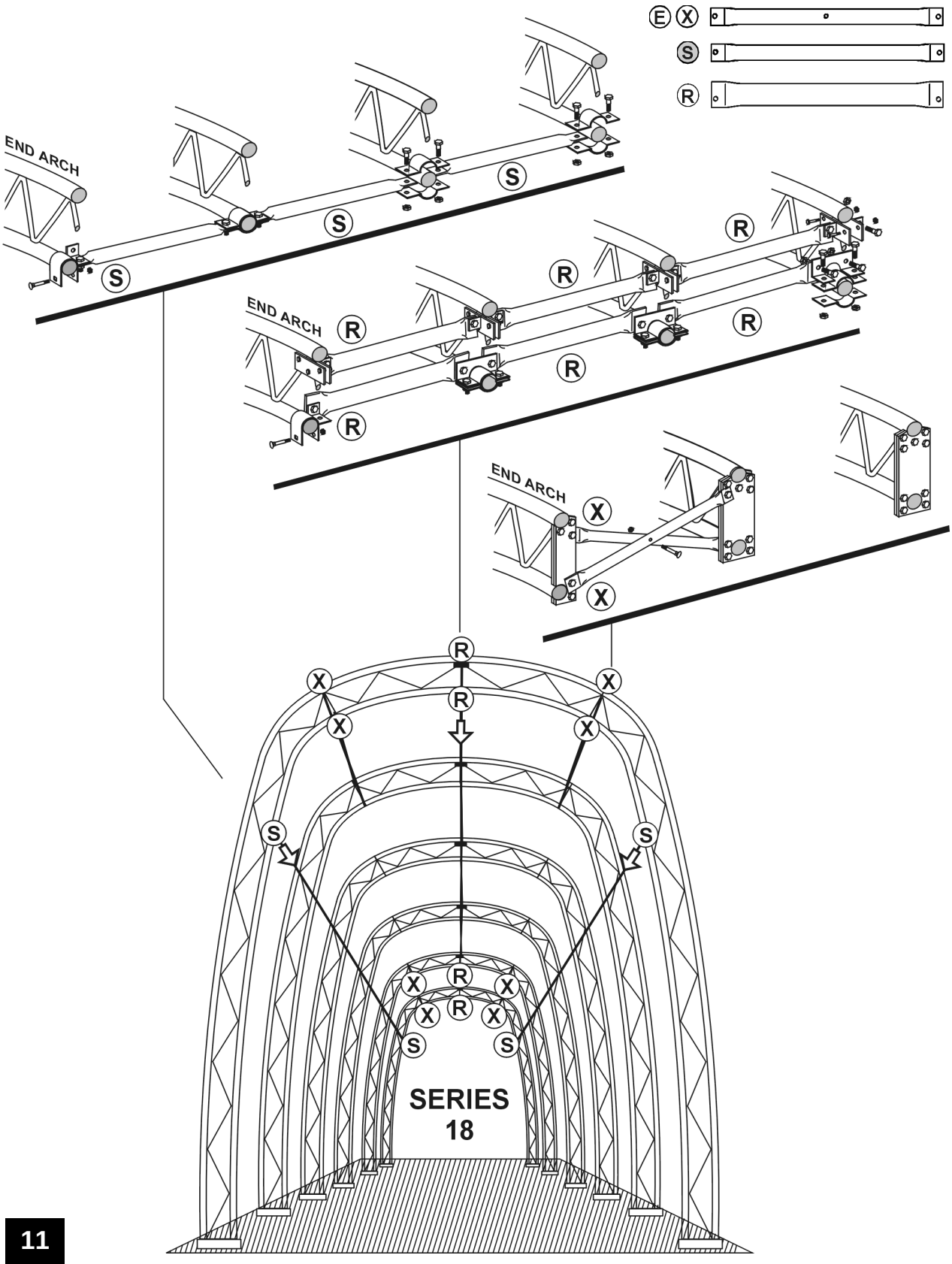
3. Brace the arch sufficiently **then** tighten nuts fully *before* removing the lift equipment.

NOTE: ***It is important to brace this first truss perfectly straight as all other arches will be aligned to it. Leave bracing in place until entire framework is complete.***

F2. HOIST THE *SECOND* ARCH INTO POSITION.

1. Move an inside arch (full coupler plates) into position and attach web plates in the top center position as required. See Pages 11 &12.

SERIES 18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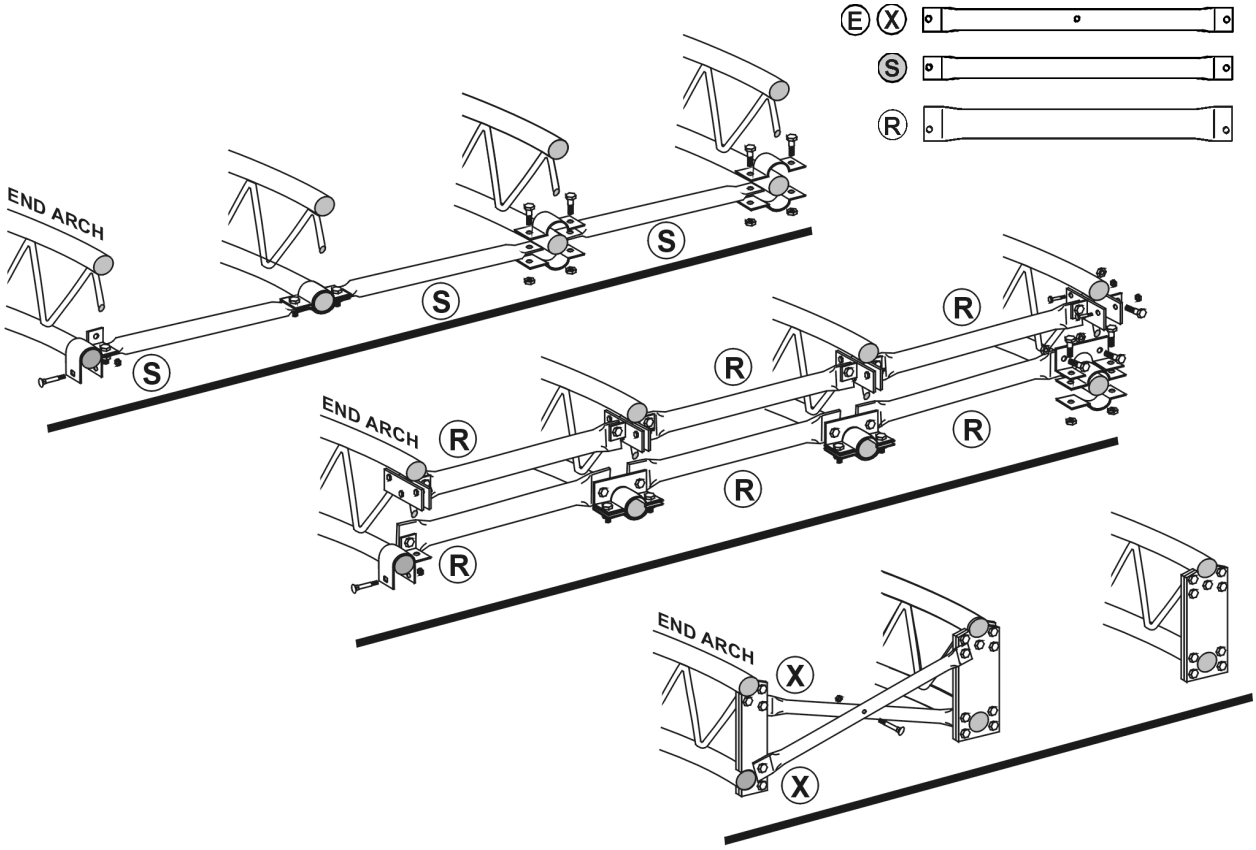
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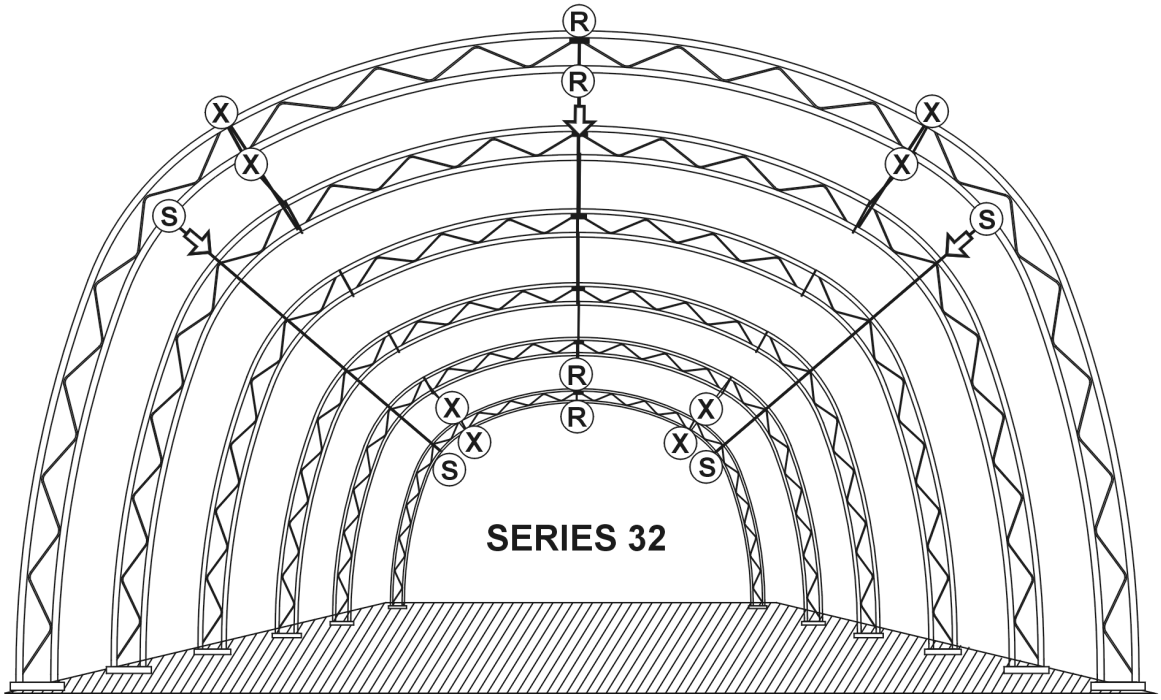
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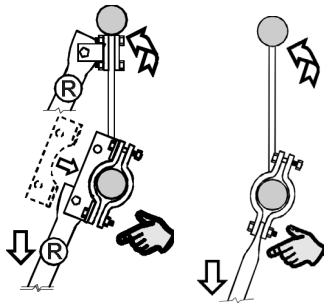
SERIES 32

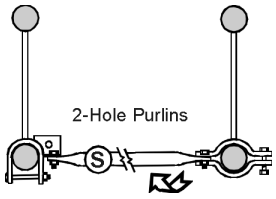
2. **Top Center** – Attach purlin brackets along with purlin bridge plates and 2-hole (2.375" dia) ridge R-purlins using 5/8" x 2" bolts/nuts. Hand tighten the purlin bolt and loosely install the second bolt. The 2.375" dia. 2-hole ridge R-purlins attach to the tab web and bridge plates.



Lower Positions – Attach purlin brackets and add 2-hole S-purlins using 5/8" x 2" bolts/nuts. Hand tighten the purlin bolt and loosely install the second bolt. The 1.66" dia. 2-hole S-purlin goes **between** the two purlin brackets.

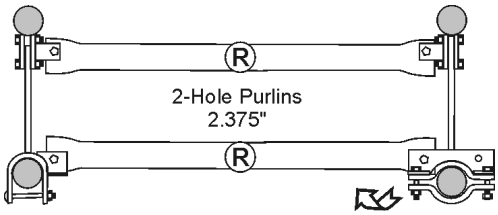
3. Elevate the arch as before, allowing the purlins to swing and hang downwards. Secure the arch to the anchor bolts using nuts. **Do not tighten anchor nuts fully.**

F3. INSTALL THE *END* PURLINS – See Pages 11 and 12.

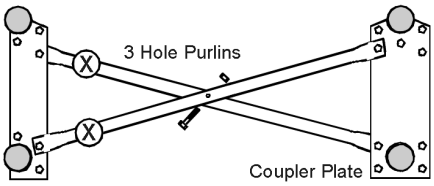


1. Swing the free end of the 2-hole (1.66" dia) S-purlins up to the brackets on the previously installed arch and attach using 5/8" x 2" bolts/nuts.

2. Swing the free end of the 2-hole (2.375" dia) ridge R-purlins up to the purlin brackets and tab web plates and attach using 5/8 x 2" bolts/nuts.



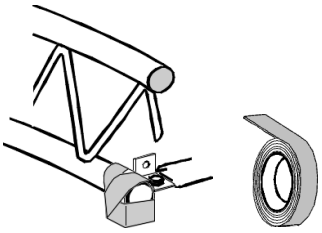
3. Attach 3-hole X-purlins to the coupler plates as required. Center bolt the purlins together using a 3/8" x 3 1/2" bolt and nut. *You may need to install the center bolt before tightening the 5/8" x 2" bolts.*



4. **Tighten all purlin bolts securely.**

F4. TAPE SADDLE BRACKETS

1. Duct tape the saddle brackets w/tabs to protect the end wall.



F5. TIGHTEN ANCHOR BOLTS.

1. Tighten all anchor bolts fully on this arch.

F6. HOIST THE *THIRD* (3) ARCH INTO POSITION.

1. Repeat F2 and F3.
NOTE: Exclude F3, step 3. Only the end bays have 3-hole X-purlins. See diagrams Pages 11 & 12.

F7. TIGHTEN ANCHOR BOLTS.

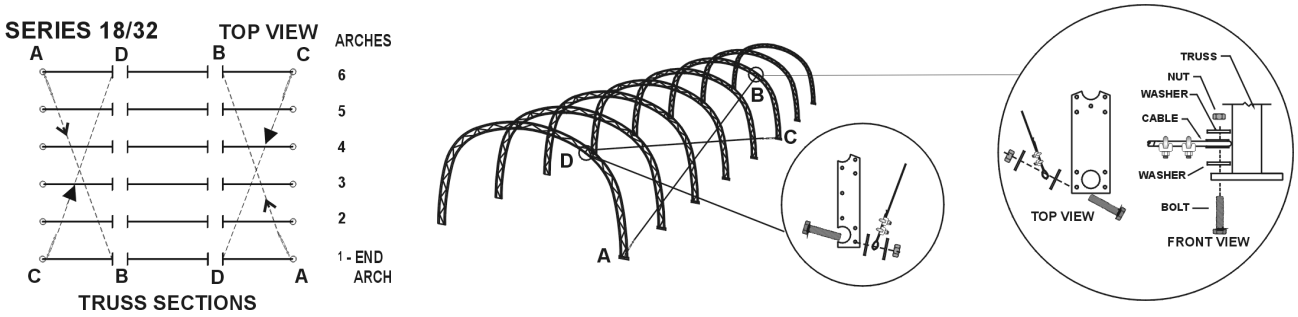
Tighten all anchor bolts fully on this arch.

F8. ERECT THE *FOURTH* (4), *FIFTH* (5) AND *SIXTH* (6) ARCH.

Repeat F6, and F7.

F9. CONNECT CROSS CABLES.

1. Locate the four (4) long cables. Attach the turnbuckle end of one cable to the base plate "A" by securing it to an anchor bolt. Use 2 washers.



NOTE: ***Cross cables are connected to both outside arches on buildings less than 50' long.***

2. Attach the other end of the cable to the first truss coupler plate of the sixth arch "B" by first threading the cable through trusses 2, 3, 4 & 5 in a direct line. Adjust if cable appears to be misaligned. Secure this end of the cable by first removing a coupler nut and installing a cable thimble between 2 washers and replacing the nut. Loop the end of the cable around the thimble and secure with 2 cable clamps. Retighten the nut.

3. Attach the turnbuckle end of a second cable to the base plate of the sixth arch "C", thread through the middle arches in a direct line, and secure to the first truss 1/2 coupler plate on the end arch "D" using a 5/8" x 2" bolt. Secure using a cable thimble, 2 washers and 2 cable clamps. The cables should cross between the third and fourth arch.

4. Repeat this procedure on the other side using the two remaining long cables.

5. Tighten all turnbuckles so that the cables are taut. Ensure that the building is square and rigid upon completion of this step.

Hint: Depending on the amount of slack in the cable, there may not be enough adjustment to tighten the cables securely. If this occurs, release the turnbuckles and shorten the cable assembly.

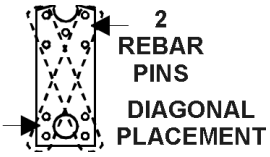
F10. ERECT ALL REMAINING ARCHES.

1. Repeat steps F6 and F7 until all remaining arches are erected. *Remember*, the last erected arch (the end arch) has the 1/2 coupler plates.

2. **End Arch –** requires saddle brackets w/tabs and flat web plates. See F1, Page 10. Also requires 3-hole X-purlins installed at the coupler plates See F3, Page 13.

F11. ANCHOR PINS - SERIES 18 ONLY.

1. Drive 2 rebar pins in each truss base plate using a sledge hammer. Place rebar pins in any 2 holes diagonally opposite to the anchor bolts.

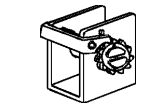


NOTE: ***The arch cross cables on the first 6 arches support the entire structure for a building up to 140' in length. It is now safe to remove the end arch bracing.***

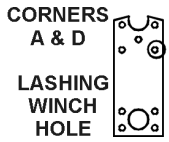
G - INSTALLING THE FASTENING PIPES

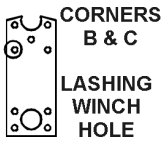
Use a ground sheet to protect the cover while it is being prepared for installation.

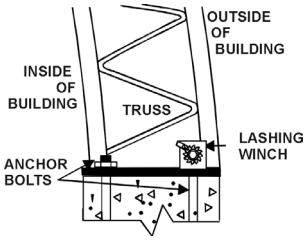
1. Mount a lashing winch to an outside anchor bolt at each base plate. Corners A, B, C and D require the winches to be mounted according to the diagram on this page. Make sure that the winch drive nut is accessible when mounting inside truss lashing winches.

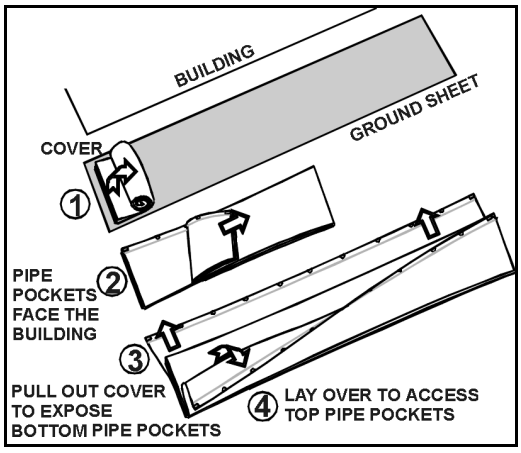


LASHING WINCH





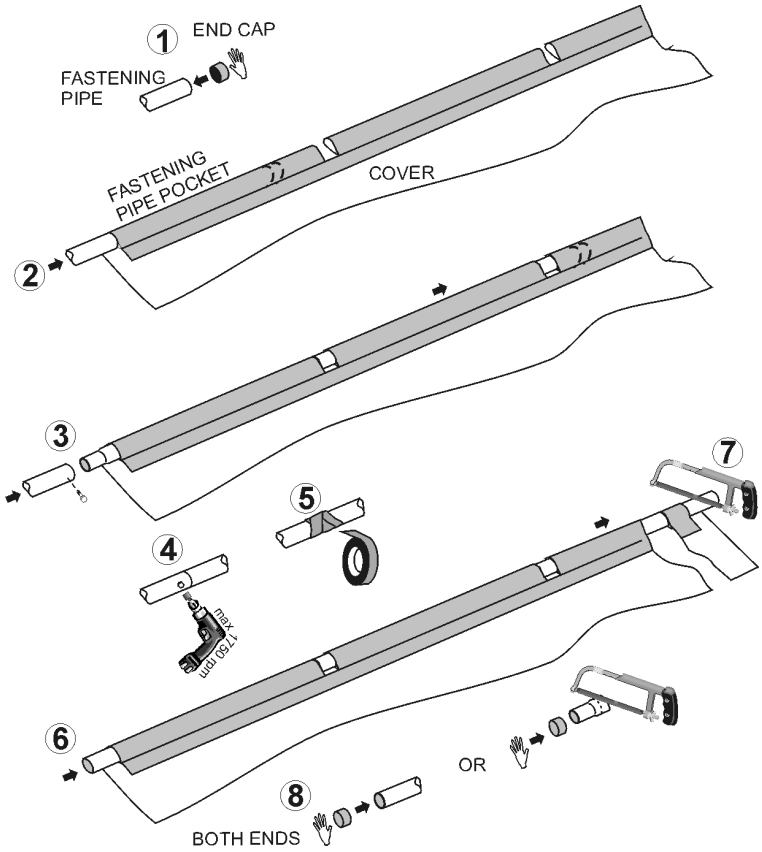




2. Roll out the DURAWEAVE® cover and leave a small walk area between the cover's edge and the piles. Align the cover evenly to each end of the frame. The notches in the cover line up with every pile.

3. Install both fastening pipes before installing cover.

4. Use 1/4" self-drilling bolts to fasten the tubes together. Wrap with duct tape.

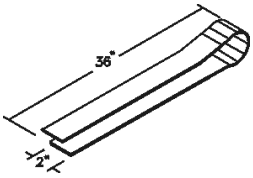


NOTE: ***Fastening pipes are supplied in 20' lengths. Some buildings will require measured cuts, possibly on two lengths of pipe.***

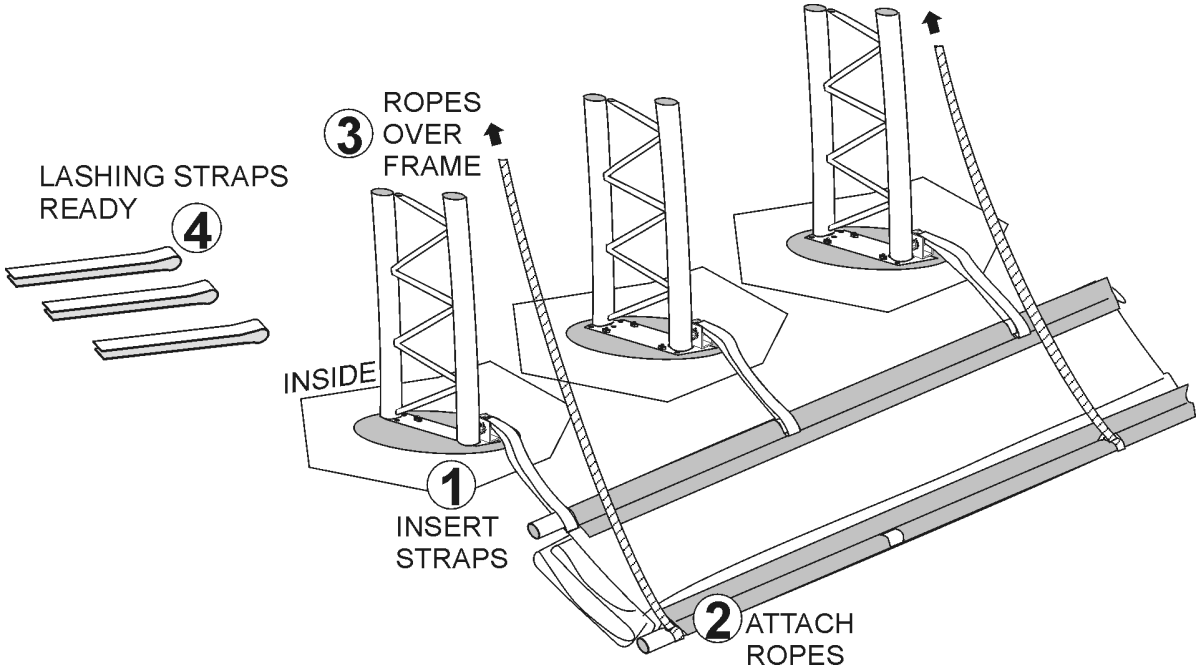
H - INSTALLING THE DURAWEAVE™ COVER

NOTE: ***DO NOT install the DURAWEAVE™ cover onto the frame of your Cover-All™ in high wind conditions. A slight breeze is the most advantageous for cover installation. To take advantage of the breeze, pull cover up over the arches with the breeze blowing into the cover . . . like a sail filled with air.***

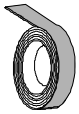
1. Place the lashing straps around the fastening tube and secure in the lashing winches.



2. **On the opposite side of the cover** (the side of the cover that is furthest from the frame), tie several ropes, approximately 30 feet apart, to the steel fastening pipe through the notched hole. Throw the free end of the ropes over the frame to the opposite side of the building.



CHECK LIST: - <u>BEFORE</u> proceeding ensure that: the cover is POCKET SIDE up.
- All coupler plates and end arch purlin brackets have duct tape.
- BOTH fastening pipes are in place.
- Fastening straps are in the lashing winches.
- Ropes are secured and passed over the frame.
- No wind or there can be a light breeze (ideally from rope pulling side).



WARNING: ***NEVER USE MOTORIZED EQUIPMENT (IE. VEHICLES, TRACTORS, TRUCKS) TO ASSIST IN PULLING THE COVER OVER THE FRAME. OBTAIN ADDITIONAL CREW MEMBERS IF REQUIRED.***

3. Pulling on the ropes EVENLY, CAREFULLY and SLOWLY pull the cover over the frame.

4. Insert fastening straps into lashing winches and **loosely secure**. DO NOT TIGHTEN. Adjust the cover so that it is square and evenly centered on the frame. *The end flaps*

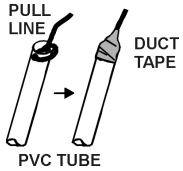
NOTE: ***DO NOT LEAVE THE COVER UNATTENDED UNDER ANY CIRCUMSTANCES until final assembly and tightening has been completed.***

I - FINAL ASSEMBLY / TIGHTENING

1. Once the cover is on the frame and is sitting square and straight, visually check to ensure the cover extends approximately 12 inches on both ends of the building.

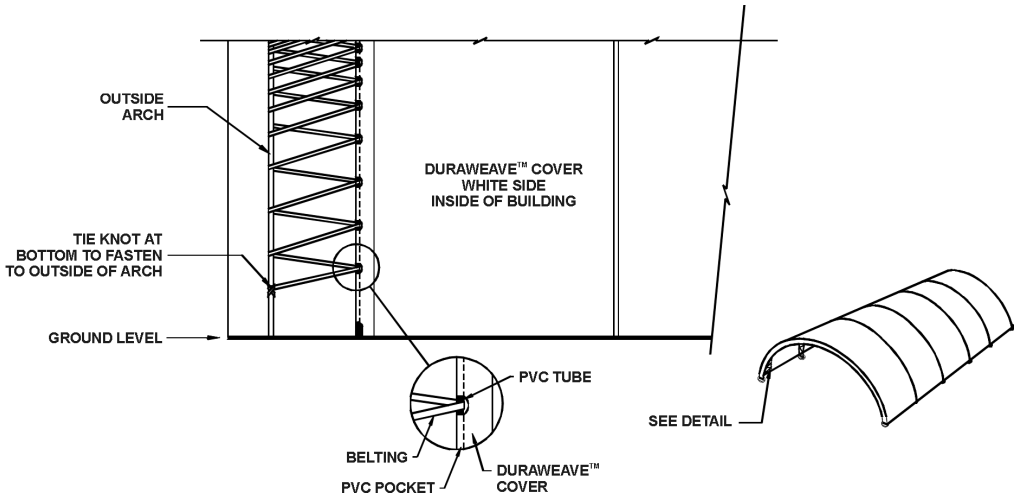
2. **Glue sections of PVC tubes** together (smooth end into bell end) to fit one PVC pocket.

3. If the PVC pockets have a pull line, drill a hole in the smooth end of the PVC tube and tie the pull line to it. Wrap this leading end with duct tape.



4. Push and pull the PVC through the pockets until the entire pocket contains the PVC tube. Repeat this step for the opposite end of the cover.

Hint: PVC tubes should slide in easily. Do not force. Check for twisted fabric or misaligned pocket openings if you experience difficulty when installing the tube.

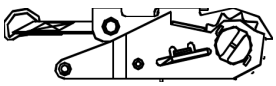


5. Using the 1" belting provided and starting at the base, lace the belting around the PVC tube showing through the notches and then back to the top tube of the end arch all the way up to the top center of the building. Secure the belting to the top arch tube. Working your way down from the secured end, tighten the belting and tie at the base. Repeat this lace-up and tighten-down for the other side. The PVC pipe should be parallel with the end arch all the way around.

6. Repeat Step 3 at the opposite end of the building using force to tighten down the belting. The DURAWEAVE™ cover should be taut and secure from end to end when finished.

Hint: ***Cut the belting <u>after</u> you have finished the tighten-down procedure and secured the end.***

7. Attach a ratchet to the base of each end arch by first removing an anchor bolt nut. Place the D-ring so that it encircles the anchor bolt. Secure the D-ring by replacing and tightening the nut. Add a washer if necessary



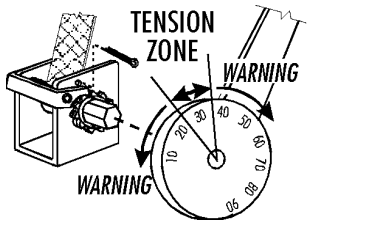
ESS **If you are installing an ESS end at this time *do not tighten the end flaps now.* Tighten the cover and proceed with ESS installation.**

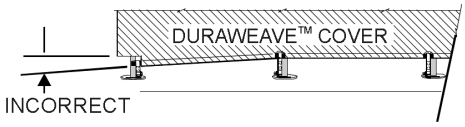
8. Insert the end flap belting into the ratchets and use the ratchets to tighten both sides of the building's end flaps until the slack in the flap is gone. Repeat tightening procedure for the opposite end of the building. *It may be necessary* to release the mechanism and pull the belting as tight as possible by hand before ratcheting.

J - TIGHTENING THE COVER

1. It is now safe to remove all ropes used to steady the frame and install the cover.

2. Tighten the fastening straps on both sides of the building **EXCEPT THE END STRAPS** using a torque wrench. Then tighten the end straps until the fastening pipes are level. The tension for the lashing winches on this building has been calculated at **<u>25 - 35</u>** ft. lbs. **DO NOT EXCEED <u>35</u>** ft. lbs. *Use a torque wrench*. The DURAWEAVE® cover should be tight and secure from side to side when finished.





3. ***<u>IMPORTANT FINAL STEPS</u>***

Complete the following after the building is erect, roof is installed and tensioned, all purlins including the ridge purlins, and all cross cables and are installed and adjusted.

- *<u>Secure</u>* the outside (end) fastening straps (4) to the fastening pipes **through the strapping**. using 1/4" self-drilling bolts and pipe clips

- *<u>Install</u>* a cotter pin in the lashing winch pilot holes to lock the release lever.

- *<u>Secure</u>* the apron. Suggested methods include: screwing the apron to the frame; securing pipe or dimensional lumber to weigh down the bottom edge; back filling.

IMPORTANT FINAL STEPS - continued

- *Apply* LOCTITE 242 or 243 Medium Strength (blue) Threadlocker (or equivalent) according to the manufacturer's directions, on the engaged threads of every turnbuckle.
IF FOR ANY REASON A TURNBUCKLE NEEDS TO BE ADJUSTED – ALWAYS RE-APPLY LOCTITE.

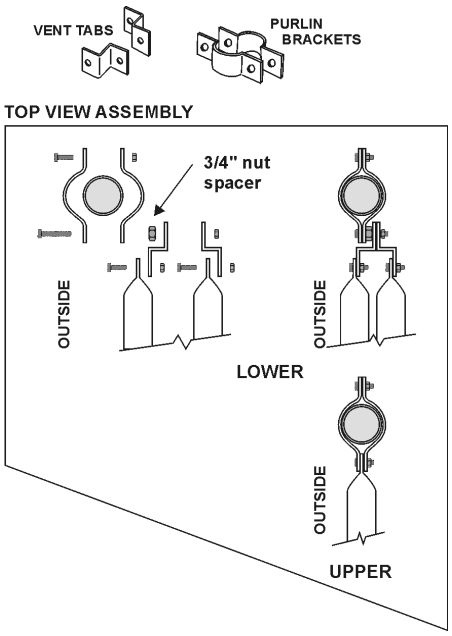
NOTE: ***Failure to secure the corner fastening straps to the pipe could result in possible damage to the cover.***

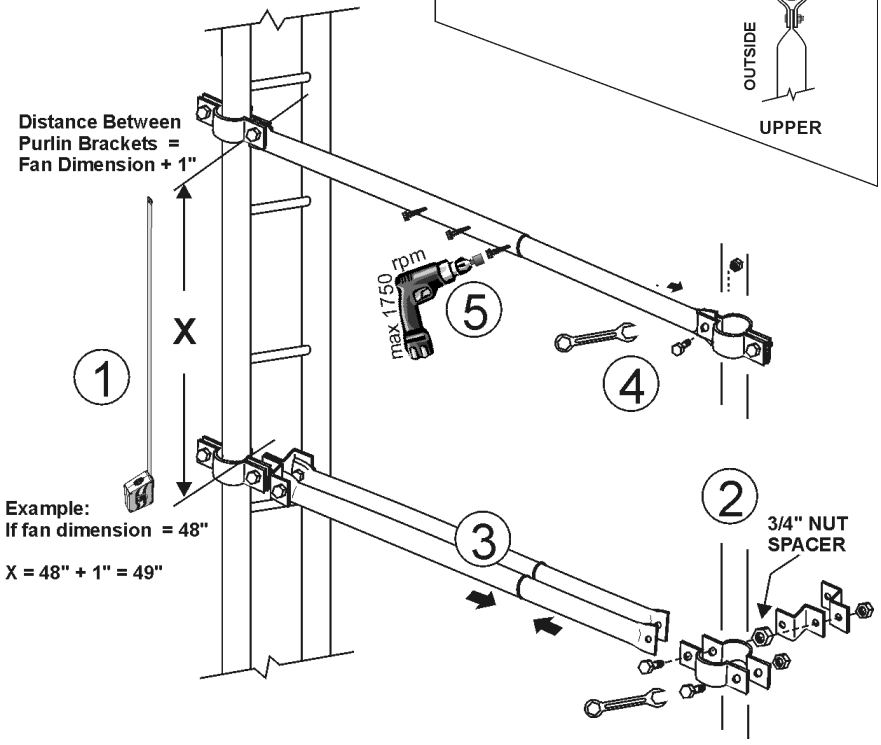
APPENDIX A

VENT FRAME

1. Measure and mark purlin bracket locations according to the fan housing vertical dimension.
2. Attach the lower purlin brackets and vent tabs to the outside ESS verticals using one 5/8" x 2" bolt/ nut and one 5/8" x 3" bolt/nut. Place a 3/4" nut spacer between the bracket and vent tabs.

   Attach the upper purlin brackets to the outside ESS verticals using 5/8" x 2" bolts/nuts.
3. Sleeve the horizontal tubes and lift into position.
4. Secure the horizontal tubes to the vent tabs using 5/8" x 2" bolts/nuts.
5. Install 3 of 1 1/4" x 3/4" Tek screws at each horizontal sleeve.





APPENDIX B

BUILDINGS OVER 140’ IN LENGTH

Multiple covers are provided for buildings over 140' in length. This enables ease of onsite handling and installation. Normally covers are supplied in equal or near equal lengths. The longest cover length is 140' .

Eg. - a 150' building with 10' spacing is supplied with one 70' and one 80' cover.

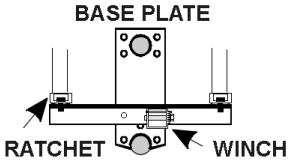
1. FOUNDATION

1. Foundation spacing (running measurement) is the same for the entire length of the building. (the covers share a common arch)
   Eg. - 150' building on 10' centers has 16 piles/posts on each side.

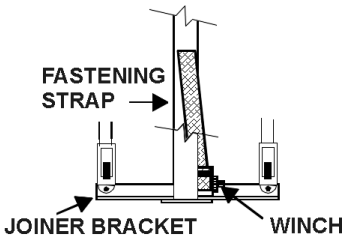
2. JOINER BRACKET INSTALLATION

1. Install a joiner bracket to the common arch. The bracket installs under the lashing winch on the anchor bolts.

   Add end flap ratchets for the end flap belting to each end of the bracket using 5/8" x 2" bolts/nuts.



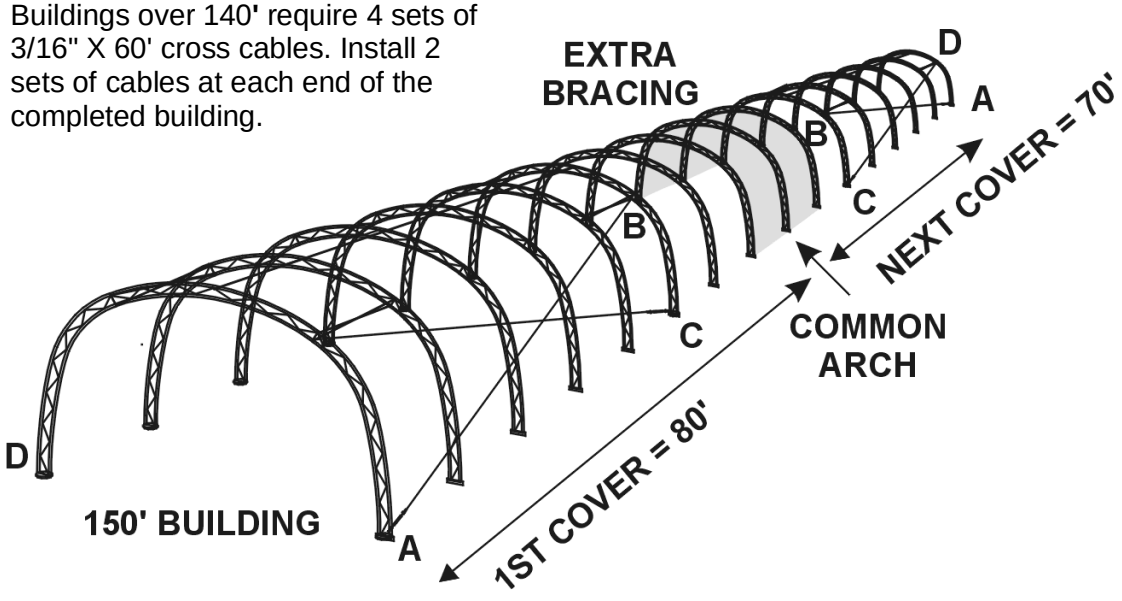
TOP VIEW



SIDE VIEW

3. CROSS CABLE INSTALLATION

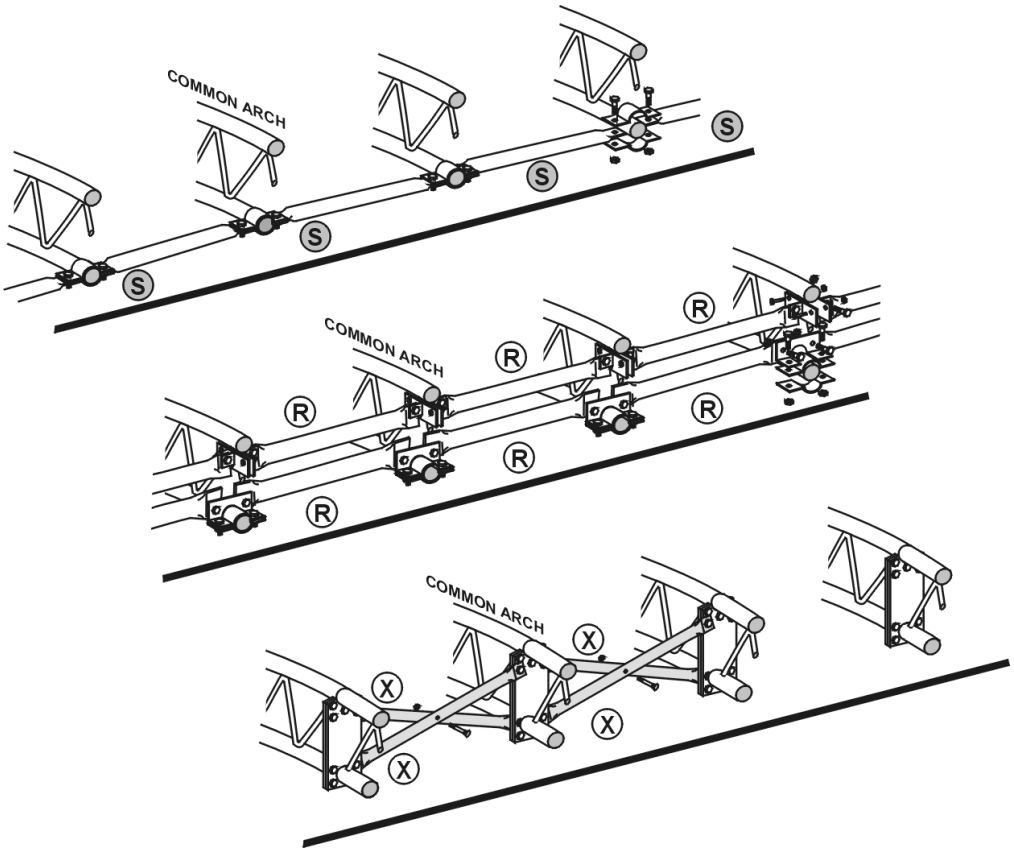
1. Buildings over 140**'** require 4 sets of 3/16" X 60' cross cables. Install 2 sets of cables at each end of the completed building.



4. EXTRA BRACING

Extra bracing is added to 2 bays, one on each side of a common arch.

1. Add extra purlin bracing according to your building. Typically this bracing duplicates the end bay bracing.



5. COVER INSTALLATION

1. Install the first cover and as directed in Sections G, H, I and J (Pages 15-18), *except that* the end flap on the common arch is *not* secured at this time. Flip the end flap back and out of the way.

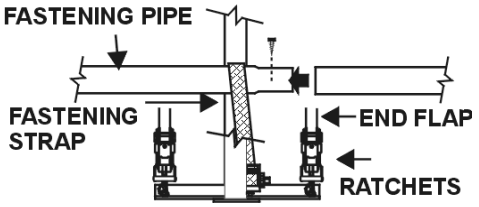
2. Install the next cover in the same manner, *lacing the PVC tube to the common arch.* Do not tighten the lashing winches of this cover at this time.

3 Release the fastening strap in the end arch winch of the first building. Join the fastening pipe of both covers and secure with self-drilling bolts. Place the fastening strap over the fastening pipe and re-install the end fastening strap in the winch. Retighten this lashing winch and tighten all of the winches of the next cover. See Section J, Page 18 for torque specifications.

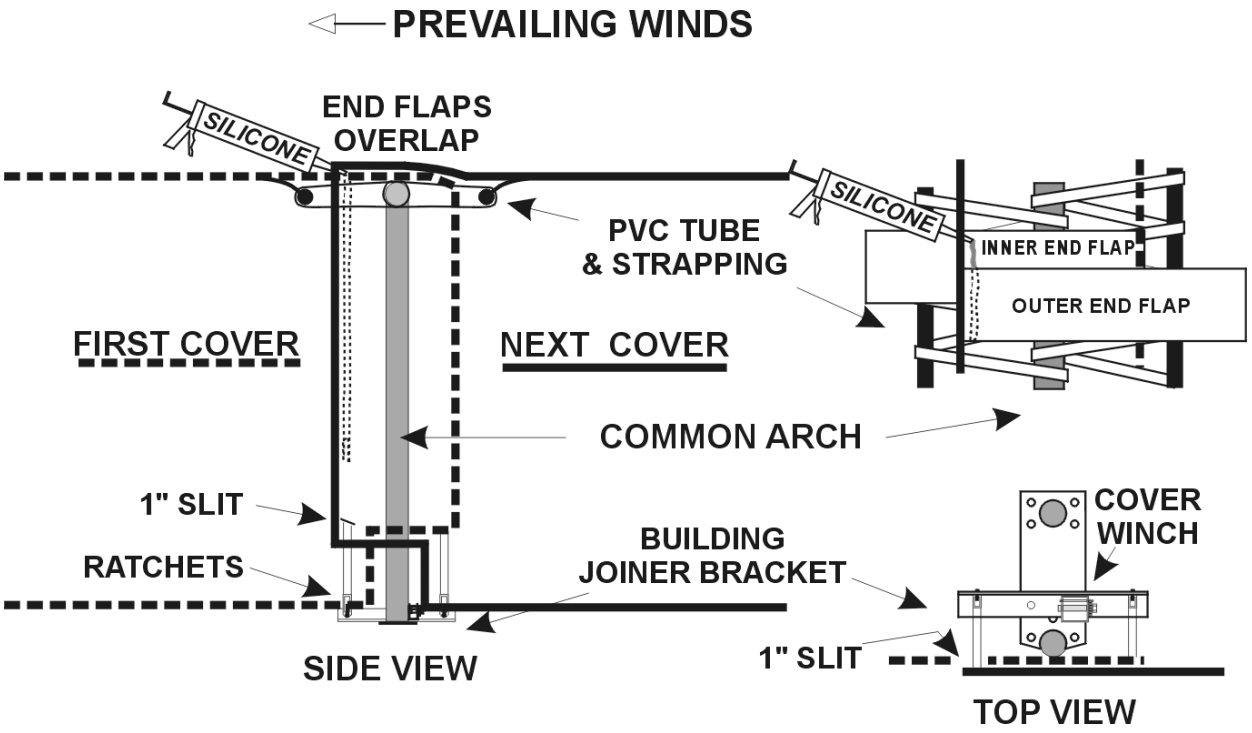
4. Place the end flap of the first cover over the next cover's lacing (see note). Attach the belting for this first (inner) end flap to the ratchets. Tighten the ratchets.

5. Place the end flap (outer) of the next cover over the first (inner) end flap. Cut a slit in the first (inner) end flap at the point where the fastening strap for the outer end flap exits its pocket. Feed the fastening strap through the slit and attach to the ratchets. Tighten the ratchets/winches.

6. Apply a bead of silicone (supplied) between the outer end flap and the cover. Insert the tube tip between the layers with all straps fastened securely. Walk on the building to seal the top portion of the end flap and use a ladder or lift equipment to reach the sides. Where it is difficult to reach some areas, unsealed portions should not exceed 3 feet.



NOTE: ***If your building is subject to prevailing winds, you should secure the end flaps to protect the overlap.***



SQUARING A FOUNDATION

IMPORTANT
Depending on the size of your building, you may need a qualified contractor or engineer to lay out the foundation of your building to ensure that it is straight and square.
The following is a suggested method only.
Cover-All Building Systems™ is not responsible for foundations.

1. Measure and string a straight line the exact length of the building (D1-D2).

2. Attach a measuring tape to stake D2 and measure the exact width of the building perpendicular to line D1-D2. Make an arc in the dirt at that exact measurement. Repeat this procedure at stake D1 and make a second arc.

3. String an extended line (D3-D4) at the crowns of these two arcs. Recheck width measurements.

USING THE **3-4-5 METHOD** TO SQUARE THE FOUNDATION

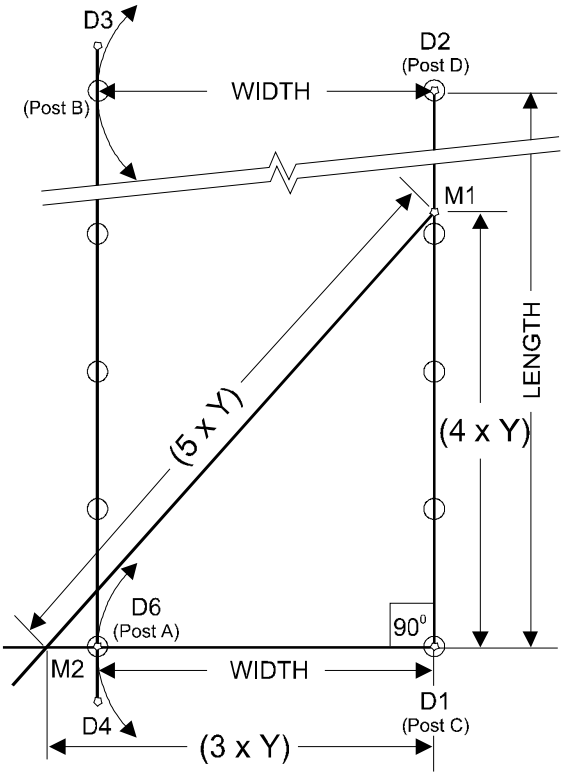
4. With the measuring tape still attached to stake D1, measure the distance (**4 x Y)** from stake D1 towards stake D2 and place a stake (M1). See chart this page for a suggested value for Y for your building.

5. With the measuring tape still attached to stake D1, measure the distance (**3 x Y)** through the crown of the arc, and past line D3-D4, to M2.

6. With a second tape attached to stake M1, measure the distance (**5 x Y)** to M2.

7. Keeping the tapes tight, cross the two tapes at exactly the (**3 x Y)** measurement and the (**5 x Y)** measurement and hold in position. Place a stake (D6) exactly **where line D1-M2 crosses line D3-D4**. Remove stake M2.

8. Follow the linear and diagonal measurement checks on Page 6 of this manual.



SERIES SIZE	SUGGESTED Y VALUE
SAS 20	7’
22	8’
26	9’
30	11’
TAS 18	7’
30/32	11’
42	15’
40	14’
50	17’
55	19’
62	22’
72	25’

LIMITED WARRANTY
DURAWEAVE™ AND DURAWEAVE™ FR ("FIRE RETARDANT")

COVER-ALL™ BUILDING SYSTEMS

1. Scope of Limited Warranty

Only the DURAWEAVE™ and DURAWEAVE™ FR cover, end enclosure and DURATRAC and DT/LS fabric portion of the Cover-All™ building described in this agreement are warranted to the original Customer/Purchaser against deterioration that hampers the effectiveness of the cover caused by UV rays, hail and to be free of defects in materials and workmanship under normal use.

This warranty shall be effective only if and when a) Cover-All Building Systems™ has received a completed warranty registration within 60 days after installation of the Cover-All™ building; and b) Cover-All Building Systems™ receives notice of such defect during the period of the warranty. Replacement of the cover and/or end enclosure or any components thereof (the "Warranted Parts"), supplied under this warranty may be new, used or repaired, at the option of Cover-All Building Systems.™ The Customer's/ Purchaser's sole remedy shall be such repair or replacement as is expressly provided above. Any Warranted Parts of the Cover-All™ building repaired or replaced under this warranty are subsequently warranted only for the remaining unexpired portion of the warranty period applicable to the original product. If Cover-All Building Systems™ elects to repair or replace the defective product or component, Cover-All Building Systems™ shall have a reasonable time to do so.

DURAWEAVE™ Main Building Cover Warranty

The DURAWEAVE™ cover is warranted, under normal use and maintenance in accordance to the instruction manual, to the original Customer/Purchaser for a period of 15 years following the original date of purchase. In the event that the DURAWEAVE™ cover needs to be replaced, the Customer/Purchaser would be held responsible for the cost at 1/15 or 6.66% of the current retail price for each year following the original date of purchase. In the event that the DURAWEAVETM cover needs to be repaired, the cost of the repair will be prorated by Cover-All Building Systems.™ A cover repaired under this warranty is subsequently warranted for only the unexpired portion of the original warranty period. The replacement cover, if required, will be made available at the nearest authorized Cover-All Building Systems™ Dealer.

DURAWEAVE™ FR ("Fire Retardant") Main Building Cover Warranty

The DURAWEAVE™ FR cover is warranted, under normal use and maintenance in accordance to the instruction manual, to the original Customer/Purchaser for a period of 10 years following the original date of purchase. In the event that the DURAWEAVETM FR cover needs to be replaced, the Customer/Purchaser would be held responsible for the cost at 1/10 or 10% of the current retail price for each year following the original date of purchase. In the event that the DURAWEAVE™ FR cover needs to be repaired, the cost of the repair will be prorated by Cover-All Building Systems.™ A cover repaired under this warranty is subsequently warranted for only the unexpired portion of the original warranty period. The replacement cover, if required, will be made available at the nearest authorized Cover-All Building Systems™ Dealer. DURAWEAVETM and DURAWEAVE™ FR ("Fire Retardant") End Enclosure Warranty. The DURAWEAVETM and DURAWEAVE™ FR end enclosures are warranted, under normal use and maintenance in accordance with the instruction manual, to the original Customer/Purchaser for a period of 3 years following the original date of purchase.

FIRST YEAR: Should the end enclosure be found to have manufacturer defects within the first year following purchase by the Customer/Purchaser, the defect(s) will be, at the option of Cover-All Building Systems™, repaired or replaced at no cost to the Customer/Purchaser except for delivery costs of the Warranted Parts to the Customer/Purchaser, which shall be the sole responsibility of the Customer/Purchaser.

SECOND YEAR: Should the end enclosures be found to have manufacturer defects within the second year following purchase by the Customer/Purchaser, the defect(s) will be, at the option of Cover-All Building Systems™, repaired or replaced. The Customer/Purchaser shall be responsible for thirty-three (33%) percent of the repair or replacement costs plus the cost of delivery of the Warranted Parts to the Customer, which shall be the sole responsibility of the Customer/Purchaser.

THIRD YEAR: Should the end enclosure be found to have manufacturer defects within the third year following purchase by the Customer/Purchaser, the defect(s) will be, at the option of Cover-All Building Systems™, repaired or replaced. The Customer/Purchaser shall be responsible for sixty-six (66%) percent of the repair or replacement costs plus the cost of delivery of the Warranted Parts to the Customer/Purchaser, which shall be the sole responsibility of the Customer/Purchaser.

DURATRAC and DT/LS DURAWEAVE™ and DURAWEAVE™ FR ("Fire Retardant") Door Fabric Warranty

The DURATRAC and DT/LS DURAWEAVE™ and DURAWEAVE™ FR door fabric is warranted for one year, under normal use and maintenance in accordance with the instruction manual, to the original Customer/Purchaser, the defect(s) will be, at the option of Cover-All Building Systems™, repaired or replaced at no cost to the Customer/Purchaser except for delivery costs of the Warranted Parts to the Customer/Purchaser which shall be the sole responsibility of the Customer/Purchaser. The warranted parts, if required, will be made available at the nearest authorized Cover-All Building SystemsTM Dealer.

This warranty contains the sole expressed warranty of Cover-All Building Systems™. There are no other warranties, expressed or implied. This warranty is made in lieu of any implied warranties of merchantability or fitness for a particular purpose. Specifications and warranties are applicable to units sold in Canada, the United States, it's territories and possessions, and may vary outside these areas.

2. Limits and Release of Liability

This warranty does not apply to defects or damage resulting from a) installation that is improper and/or not in accordance with the instruction manual; b) improper or inadequate maintenance; c) modification or alteration of the product; d) neglect, misuse or abuse of product; e) accident; f) unauthorized repair or alteration; g) integration with other products or accessories not manufactured specifically for use with the Cover-All™ building; h) exposure to corrosive elements; i) exposure to conditions in excess, or not meeting, as the case may be, the wind and snow load specifications of each building model (check with our engineering dept.); j) foundation design and/or installation and/or deficiency in the foundation; k) product upgrades; l) product recall; or m) an act of God. This warranty shall not apply to any products not manufactured by Cover-All Building Systems™. No one is authorized to change or add to this warranty. Cover-All Building Systems™ shall not be liable for any damages incurred during or as a result of installation of Cover-All Building Systems'™ product, whether or not in accordance with the instruction manual. This warranty gives you specific legal rights. You may also have other rights which vary from jurisdiction to jurisdiction. In no event shall Cover-All Building Systems™, any distributor, or the selling dealer be liable for any direct, indirect, special incidental or consequential damages (including loss of profits, loss of time, inconvenience, or the use or inability to use this product for any purpose whatsoever), whether based on contract, tort, strict liability or any other legal basis; even if Cover-All Building Systems™, its distributor, or selling dealer was advised of the possibility of the occurrence of such damages. The Customer/Purchaser expressly releases and discharges Cover-All Building Systems™, all distributors, and all dealers from all claims, demands, actions, suits, judgments and executions for any actual, incidental or consequential damages, bodily or otherwise, that the Customer/Purchaser ever had, now has, or may have created by arising out of the assembly, erection, use and/or operation of any Cover-All™ building. All references to Customer's/Purchaser's, Cover-All Building Systems™, all distributors and all dealers, include such parties' spouse, heirs, successors, legal representatives and assigns.

LIMITED WARRANTY - STEEL

1. Scope of Limited Warranty

Only the steel framework, end support systems and DURATRAC and DT/LS door tubes and steel fabricated parts of the Cover-All™ building described in this agreement are warranted to the original Customer/Purchaser to be free of defects in materials and workmanship under normal use. This warranty shall be effective only if and when a) Cover-All Building Systems™ has received a completed warranty registration within 60 days after installation of the Cover-All™ building; and b) Cover-All Building Systems™ receives notice of such defect during the period of the warranty. Replacement framework or any components thereof (the "Warranted Parts"), supplied under this warranty may be new, used or rebuilt, at the option of Cover-All Building Systems™. The Customer's/Purchaser's sole remedy shall be such repair or replacement as is expressly provided above. Any Warranted Parts of the Cover-All™ building repaired or replaced under this warranty are subsequently warranted only for the remaining unexpired portion of the warranty period applicable to the original product. If Cover-All Building Systems™ elects to repair or replace the defective product or component, Cover-All Building Systems™ shall have a reasonable time to do so.

Steel Framework (main arches and end support system)

The steel main arches and steel end support systems are warranted, under normal use and maintenance in accordance with the instruction manual, to the original Customer/Purchaser for a period of 3 years following the original date of purchase.

FIRST YEAR: Should the Warranted Parts be found to have manufacturer defects within the first year following purchase by the Customer/Purchaser, the defect(s) will be, at the option of Cover-All Building Systems™, repaired or replaced at no cost to the Customer/Purchaser except for delivery costs of the Warranted Parts to the Customer/Purchaser, which shall be the sole responsibility of the Customer/Purchaser. The Warranted Parts, if required, will be made available at the nearest authorized Cover-All Building Systems™ Dealer.

SECOND YEAR: Should the Warranted Parts be found to have manufacturer defects within the second year following purchase by the Customer/ Purchaser, the defect(s) will be, at the option of Cover-All Building Systems™, repaired or replaced. The Customer/Purchaser shall be responsible for thirty-three (33%) percent of the repair or replacement costs plus the cost of delivery of the Warranted Parts to the Customer/Purchaser. The Warranted Parts, if required, will be made available at the nearest authorized Cover-All Building Systems™ Dealer.

THIRD YEAR: Should the Warranted Parts be found to have manufacturer defects within the third year following purchase by the Customer/Purchaser, the defect(s) will be, at the option of Cover-All Building Systems™, repaired or replaced. The Customer/Purchaser shall be responsible for sixty-six (66%) percent of the repair or replacement costs plus the cost of delivery of the Warranted Parts to the Customer/Purchaser. The Warranted Parts, if required, will be made available at the nearest authorized Cover-All Building Systems™ Dealer.

DURATRAC and DT/LS Doors

The DURATRAC and DT/LS door tubes and steel fabricated parts (the "Warranted Parts") are warranted, under normal use and maintenance in accordance with the instruction manual, to the original Customer/Purchaser for a period of 1 year following the original date of purchase. Should the Warranted Parts be found to have manufacturer defects within the first year following purchase by the Customer/Purchaser, the defect(s) will be, at the option of Cover-All Building Systems™, repaired or replaced at no cost to the Customer/Purchaser except for delivery costs of the Warranted Parts to the Customer/Purchaser which shall be the sole responsibility of the Customer/Purchaser. The warranted parts, if required, will be made available at the nearest authorized Cover-All Building Systems™ Dealer. All mechanical and moving parts carry an OEM Manufacturer warranty of one year.

This warranty contains the sole expressed warranty of Cover-All Building Systems™. There are no other warranties expressed or implied. This warranty is made in lieu of any implied warranties of merchantability or fitness for a particular purpose. Specifications and warranties are applicable to units sold in Canada, the United States, it's territories and possessions and may vary outside these areas.

2. Limits and Release of Liability

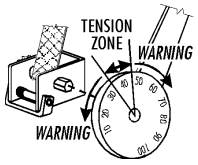
Refer to Limits and Release of Liability in LIMITED WARRANTY - DURAWEAVE™ AND DURAWEAVE™ FR ("FIRE RETARDANT").

6/98

CONVERSIONS

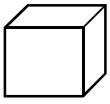
INCHES					MILLIMETERS
1/32"					
2/32	1/16"				1.6
3/32					
4/32	2/16	1/8"			3.2
5/32					
6/32	3/16"				4.8
7/32					
8/32	4/16	2/8	1/4"		6.4
	5/16				
	6/16	3/8"			9.5
	7/16				
	8/16	4/8	2/4	1/2"	12.7
	9/16				
	10/16	5/8"			15.9
	11/16				
	12/16	6/8	3/4"		19.0
	13/16				
	14/16	7/8"			22.2
	15/16				
	16/16	8/8	4/4	2/2 1"	25.4

BOLT TORQUE



1 ft.lb. = 1.356 N.m

VOLUME

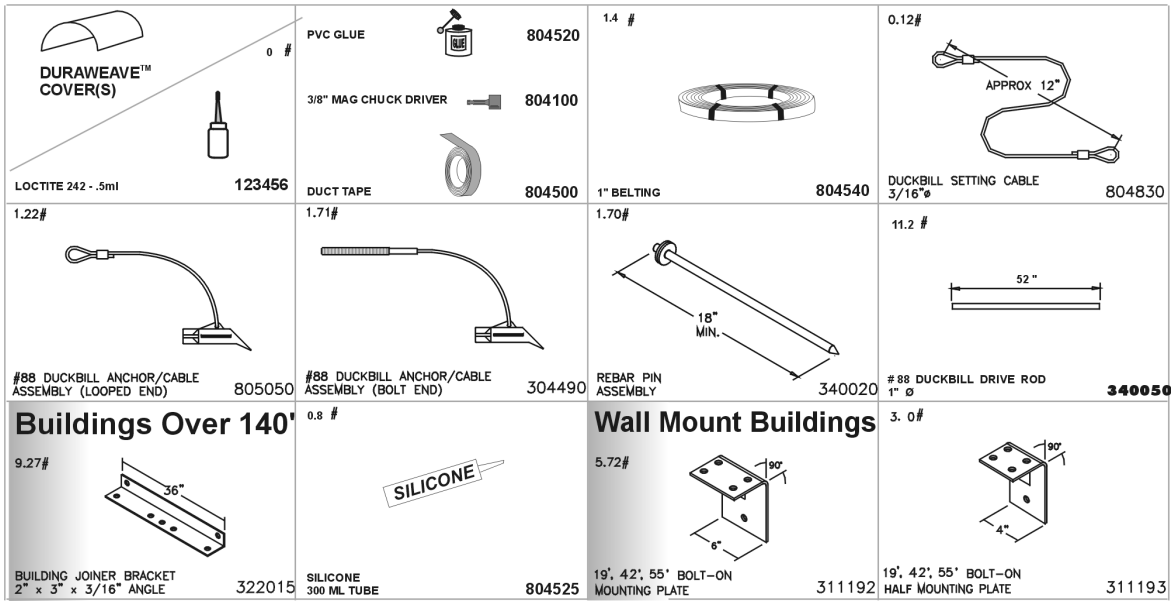


1 CUBIC YARD = .77 M^3

1 CUBIC FOOT = .03 M^3

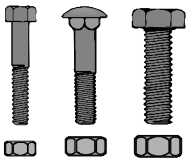
FEET	METERS
1'	.305
2	.610
3	.914
4	1.219
5	1.524
6	1.829
7	2.134
8	2.438
9	2.743
10	3.048
25	7.620
30	9.144
35	10.668
40	12.192
45	13.716
50	15.240
60	18.288
70	21.336
80	24.384
90	27.432
100'	30.480

Building Components - continued

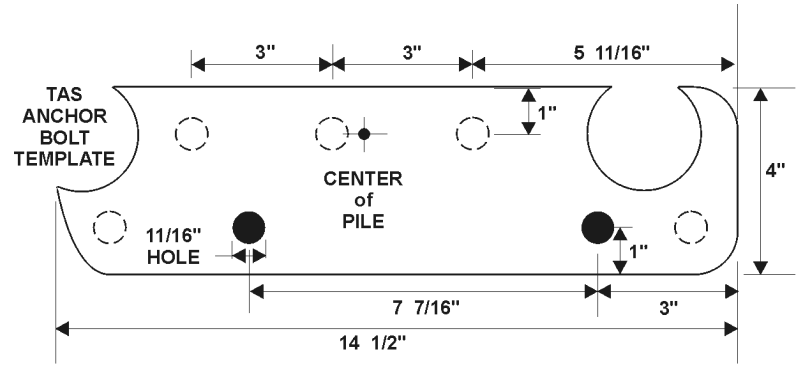


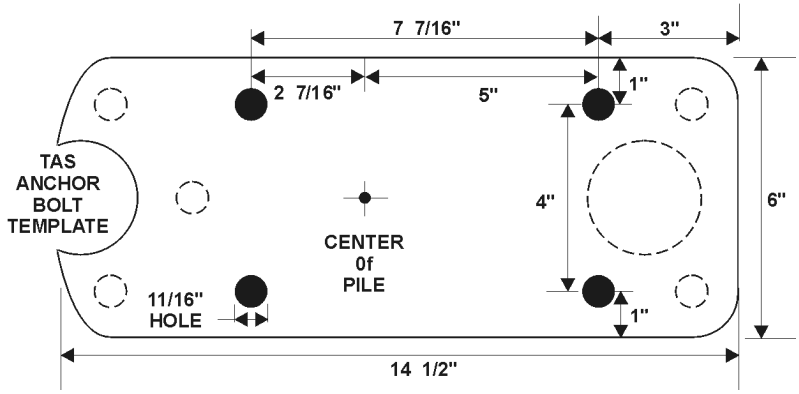
SUGGESTED ASSEMBLY TORQUE VALUES FOR STRUCTURAL BOLTS

SIZE DIA (INCH)	THREADS PER INCH	GRADE 5 ft – lbs DRY	GRADE 5 ft – lbs WET
3/8	16	30	23
7/16	14	50	35
1/2	13	75	55
5/8	11	150	110
3/4	10	260	200
1 1/4	7	1120	840



TEMPLATE





Maintenance Recommendations For Buildings in Corrosive Environments

BUILDING STEEL
Cover-AllTM manufactured steel components are hot dipped galvanized, hot zinc plated or coated with a high quality sealant. *It is recommended that the building owner/operator:*
- Prevent corrosive material or product from resting against or covering the building steel.
- Remove any environmental residue that accumulates on the building steel.
- Seal all surface penetration marks with a high quality sealant or a high zinc content paint.

BUILDING HARDWARE
Hardware components are made of galvanized steel or aluminum alloy; are zinc plated with an added leachant-sealant; or are zinc or cadmium plated. *It is recommended that the building owner/operator:*
- Prevent corrosive material or product from coming in direct contact with the building hardware.
- Remove any environmental residue that accumulates on the building hardware.
- Seal or protect from corrosion any non-building components that are connected to, or that come in contact with, the building hardware.

ANCHOR BOLTS *It is recommended that the building owner/operator:*
- Seal the exposed anchor bolt threads with a high quality sealant or a high zinc content paint.

FABRIC LASHING WINCHES *It is recommended that the building owner/operator:*
- Spray the lashing winches with a moisture displacing filming lubricant. (WD40 or equivalent)

DURAWEAVE® FABRIC *It is recommended that the building owner/operator:*
- Prevent corrosive material or product from resting against or covering the building fabric.
- Remove any environmental residue that accumulates on the building fabric. Where moisture will not contribute to corrosion – wash with water and non-abrasive soap.

FOR TECHNICAL ASSISTANCE CALL YOUR LOCAL DEALER OR SALES REPRESENTATIVE OR 1-800-268-3768

COVER-ALL™ BUILDING SYSTEMS

Manufactured in Canada

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www.coverall.net

CSA Standard W47.1 Division 2.1 CWB WELDING CERTIFICATION For Fusion Welding Of Steel Structures

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